

# Aeroelastic Tailoring of Forward Swept Composite Wings

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A set of closed-form solutions to idealized static aeroelastic problems is presented. These solutions describe the effects of fibrous composites on flexible lifting surface divergence, lift effectiveness, and spanwise center-of-pressure location. Several examples illustrate the ability of aeroelastic tailoring to modify spanwise center-of-pressure location. Additional examples, using data generated from a matrix method of analysis, show that tailoring for forward swept wing divergence is likely to be effective out to relatively high aspect ratios and that lateral control effectiveness can be enhanced considerably by fibrous composite tailoring.

## Nomenclature

$a_0$	= sectional lift-curve slope
$c$	= wing chordwise dimension (Fig. 1)
$d$	= offset between wing section center of mass (c.m.) and reference axis, positive when c.m. is forward of the reference axis
$e$	= offset between section aerodynamic center and the reference axis (Fig. 1)
$g$	= ratio $K/GJ$
$h$	= reference axis deflection, positive upward
$k$	= ratio $K/EI$
$K$	= bending/torsion coupling parameter, Eq. (A13)
$\ell$	= wing semispan dimension, measured along the reference axis
$\bar{\ell}$	= wing semispan dimension, measured perpendicular to the fuselage
$q$	= dynamic pressure
$q_\theta^*$	= divergence dynamic pressure for a 30 deg forward swept wing with all tailoring fibers $\theta$ oriented parallel to the reference axis direction
$y$	= coordinate measured along the swept reference axis (Fig. 1)
$\bar{y}$	= coordinate measured along an axis perpendicular to the fuselage
$\Delta y^*$	= change in the spanwise location of the wing center of pressure, measured along the $y$ axis, divided by $\ell$
$\Delta \bar{y}^*$	= change in the spanwise location of the center of pressure, measured along the $\bar{y}$ axis, divided by $\bar{\ell}$
$z$	= vertical distance to an individual lamina, measured perpendicular to the laminate mid-surface, positive upward
$\eta$	= $1 - y/\ell$

## Introduction

THE optimal utilization of structural material in aircraft design has always been an objective of designers. New performance objectives, together with material and manufacturing constraints, have led to radical changes in the shape of the airplane over the last three-quarters of the century. The recent introduction of modern composite materials into the realm of aircraft design has led to new airframe design concepts and also to the re-evaluation of older concepts as well. Specifically, the availability of

composite materials has renewed interest in forward swept wing performance and design.<sup>1,2</sup>

Because of the modern-day requirement for high speed with a lightweight structure, close attention must be given to the aeroelastic performance of a proposed design. Recently, a large amount of research effort has been directed toward the least-weight optimization of practical aircraft structures with aeroelastic constraints. The aeroelastic optimization of structures composed of laminated composites is commonly referred to as aeroelastic tailoring, a term that is certainly appropriate considering the ribbon or cloth-like appearance of the precured composite material. References 3 and 4 will provide the unfamiliar reader with a comprehensive review of optimization concepts and papers related to aeroelastic tailoring.

There are in existence several computerized methods to determine the distribution and orientation of fibrous composite materials to obtain optimal aeroelastic performance of lifting surfaces. In addition, tailoring of actual wings has been accomplished. However, the present author feels that a need exists to document some of the more important consequences and benefits of the use of aeroelastic tailoring on swept wing structures. This need is perceived to exist not only because of the added material design dimension of fiber orientation and ply lay-up, but because of the absence of documentation of fundamental principles related to composite wing aeroelasticity.

To partially remedy the lack of a fundamental data base in this area, this paper will illustrate several effects of laminate lay-up and fiber orientation upon aeroelastic divergence, wing load redistribution, and lateral control effectiveness of both sweptback and sweptforward wings. To accomplish these objectives, two theoretical models were formulated. The first of these models uses laminated plate theory, together with elementary strip theory airloads, to develop the spanwise lift redistribution problem for a uniform-planform swept wing. The second model employs a more general representation of the laminated wing structure, together with a realistic discrete-element aerodynamic loading, to study the lift redistribution, lift effectiveness, and aileron effectiveness problem for composite wings.

## Subcritical Static Aeroelastic Deformation of a Uniform Planform Wing

The static aeroelastic behavior of a metallic wing with a uniform planform is examined in detail by Diederich and Foss.<sup>5</sup> In their report they observe that the aeroelastic deformation of the wing results in a change in the spanwise distribution of the aerodynamic loads. This change may have a pronounced effect upon such important items as lift-curve slope of a lifting surface and the distribution of stresses within the support structure. In addition, for swept wings,

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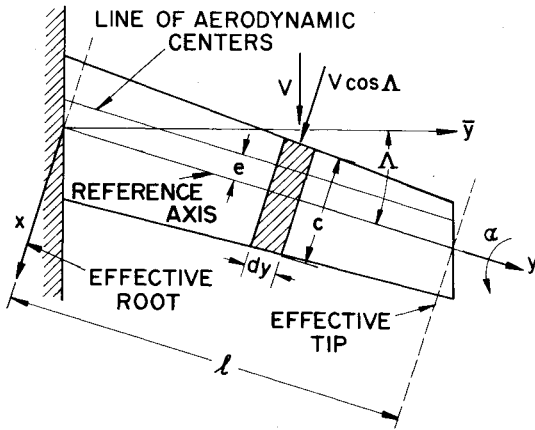


Fig. 1 Idealized wing planform geometry.

aeroelastic deformation will lead to changes in the longitudinal position of the center of pressure and affect the stability of the aircraft. It is well known that the static aeroelastic behavior of the wing may significantly influence the design of the wing structure and aircraft control system.

Because of the potential influence of static aeroelasticity on swept wing design, it is useful to assess the degree to which modern composite materials can modify static aeroelastic behavior. Throughout this paper, attention will be focused on constant weight configurations. The parameter to be varied will be the fiber orientation of a certain percentage of the laminated structure.

To focus maximum attention upon the effect of laminated materials on static aeroelasticity of lifting surfaces, the simplified approach of Ref. 5 will be used. To study the deformation of a uniform-planform wing, the differential equations of equilibrium, in terms of bending and torsional deformations of a slender swept wing, were formulated by considering the aerodynamic loads to act upon chordwise segments of the wing perpendicular to the wing reference axis, as shown in Fig. 1. The structural model for the wing assumes the loads to be carried by a box-beam arrangement in which laminated composite plates form the upper and lower face sheets of the wing box. A reference axis, labeled as the  $y$  axis in Fig. 1, is located equidistant between the front and rear edges of the box beam and lies in the geometric midplane of the box, halfway between the upper and lower surfaces of the cover sheets.

Reference 6 describes in detail the theoretical development of the laminated-composite, box-beam structural model. The governing equations for the deformation of such a model under aerodynamic load are reproduced in the Appendix. These equations contain several parameters that must be discussed to understand fully the results to follow.

The laminated box-beam model is characterized by three parameters,  $EI$ ,  $GJ$ , and  $K$ . These parameters represent the beam bending stiffness, torsional stiffness, and the bending-torsion coupling parameter, respectively. Algebraic expressions for these parameters are reproduced in the Appendix. These parameters closely resemble those developed in laminated plate bending theory (cf. Ref. 7).  $EI$ ,  $GJ$ , and  $K$  are functions of the box-beam geometry and the material properties and orientation of the various laminae in the cover-sheet laminates. The model recognizes that, from a fabrication standpoint, the laminates themselves should be symmetrical in their lay-up, but the top and bottom cover sheets do not necessarily need to be identical. In this latter case, the box beam would be unsymmetrical.

The wing deflections are those of a moderate-to-high-aspect-ratio wing under the action of strip theory airloads. This representation of the loads is not as inaccurate as one might think, since the two-dimensional sectional lift-curve slope used in this model may be adjusted empirically to reflect

the influence of sweep and finite-span effects. The wing deformation consists of an upward bending deflection of the reference axis  $h(y)$  and a nose-up twisting about the  $y$  axis  $\alpha(y)$ .

The local angle of attack due to deflections  $h(y)$  and  $\alpha(y)$  is denoted as  $\alpha_e$ , and is defined as:

$$\alpha_e = \alpha - \frac{dh}{dy} \tan \Lambda \quad (1)$$

The equations for the static response of the untwisted, uniform-planform wing under the action of strip theory loads and gravity loads are derived in Ref. 6 using methods adapted from Ref. 5. The features of these equations are noted in the discussion to follow.

The character of the external loads is contained in a constant  $f_2$  written as:

$$f_2 = \left( \frac{g - \tan \Lambda}{1 - kg} \right) \left[ \frac{qcl^3 c_l' \cos^2 \Lambda}{EI} - \frac{nw\ell^3}{EI} \right] \quad (2)$$

In Eq. (2), the term  $c_l'$  corresponds to the two-dimensional lift coefficient for rigid wing sections perpendicular to the reference axis. The parameters  $k$  and  $g$  are nondimensional bending-torsion coupling ratios

$$k = K/EI \quad (3)$$

$$g = K/GJ \quad (4)$$

The distributed inertia load per unit length  $nw$  is for a wing of weight  $w$  pounds per unit length operating at a load factor  $n$ , while  $q$  represents the flight dynamic pressure.

Two aeroelastic parameters appear in the composite swept wing static aeroelastic problem. These parameters, termed  $a$  and  $b$ , are defined as follows:

$$a = \left( \frac{qcl^2 a_0 \cos^2 \Lambda}{GJ} \right) \left( \frac{1 - k \tan \Lambda}{1 - kg} \right) \quad (5)$$

$$b = \left( \frac{qcl^3 a_0 \cos^2 \Lambda}{EI} \right) \left( \frac{\tan \Lambda - g}{1 - kg} \right) \quad (6)$$

In Eqs. (5) and (6),  $a_0$  is the two-dimensional lift-curve slope of a section perpendicular to the reference axis. The solution for  $\alpha_e(\eta)$ , where  $\eta = 1 - y/\ell$ , is given as:

$$\alpha_e(\eta) = \frac{f_2}{b} \left[ 1 - \frac{f_3(\eta)}{f_3(1)} \right] \quad (7)$$

The function  $f_3(\eta)$  is defined in terms of parameters  $\beta$  and  $\gamma$  that are functions of  $a$  and  $b$

$$f_3(\eta) = \left[ \frac{4\beta^2}{9\beta^2 + \gamma^2} \right] e^{-2\beta\eta} + e^{\beta\eta} \left[ \left( \frac{5\beta^2 + \gamma^2}{9\beta^2 + \gamma^2} \right) \cos \gamma\eta + \left( \frac{3\beta^3 - \beta\gamma^2}{9\beta^2 + \gamma^2} \right) \sin \gamma\eta \right] \quad (8)$$

where

$$\beta = -\frac{1}{2} (c_1 + c_2) \quad (9)$$

$$\gamma = \frac{\sqrt{3}}{2} (c_1 - c_2) \quad (10)$$

and

$$c_1 = \left[ \frac{b}{2} + \sqrt{\frac{b^2}{4} + \frac{a^3}{27}} \right]^{1/3} \quad (11)$$

$$c_2 = \left[ \frac{b}{2} - \sqrt{\frac{b^2}{4} + \frac{a^3}{27}} \right]^{1/3} \quad (12)$$

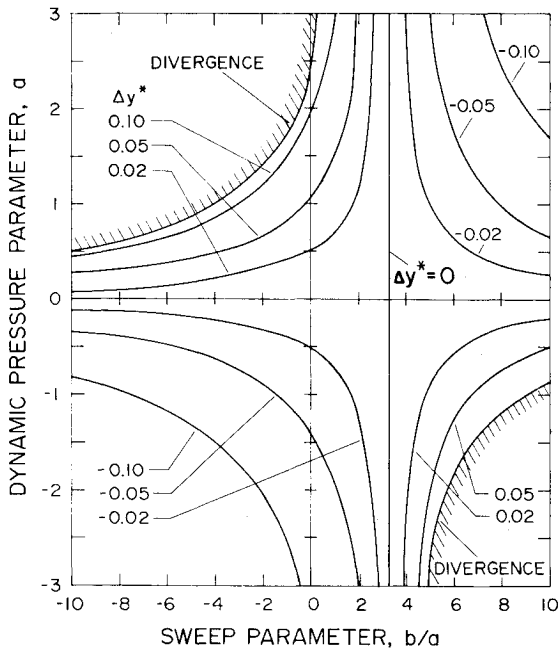


Fig. 2 Effect of the pressure parameter  $a$  and sweep parameter  $b$  upon spanwise center of pressure change  $\Delta y^*$ .

Equation (7) provides information necessary to obtain a closed-form solution for the ratio between the total lift developed by a flexible composite wing and the lift developed by a similar inflexible wing. With the strip theory approximation, the net lift on the rigid wing is

$$L_r = qcc_t \ell \cos^2 \Lambda - nwl \quad (13)$$

The net lift on the flexible wing is

$$L = L_r + \int_0^\ell (qca_0 \cos^2 \Lambda) \alpha_e dy \quad (14)$$

The combination of Eqs. (7), (13), and (14) yields the expression for the flexible-to-rigid wing lift ratio:

$$\frac{L}{L_r} = \frac{-2\beta\gamma e^{-2\beta} + 2\beta\gamma e^\beta \cos\gamma + (3\beta^2 + \gamma^2) e^\beta \sin\gamma}{4\beta^2 e^{-2\beta} + e^\beta [(5\beta^2 + \gamma^2) \cos\gamma + (3\beta^2 - \beta\gamma^2) \sin\gamma]} \quad (15)$$

Equation (15) is an expression for the lift effectiveness of the wing. Note that, when the denominator becomes zero, the wing will encounter a clamped wing divergence instability.

The ratio of the flexible wing bending moment about the wing effective root to that for the rigid wing is found to be:

$$\frac{M}{M_r} = 2 \left[ \frac{\gamma e^{-2\beta} + e^\beta (-\gamma \cos\gamma + 3\beta \sin\gamma)}{4\beta^2 \gamma e^{-2\beta} + e^\beta [(5\beta^2 + \gamma^3) \cos\gamma + (3\beta^3 - \beta\gamma^2) \sin\gamma]} \right] \quad (16)$$

The expression for the twisting moment ratio is identical to that calculated for the ratio  $L/L_r$ . The spanwise center of pressure  $y_{CP}$ , measured along the reference axis, is obtained by combining Eqs. (15) and (16) and reads as follows:

$$y_{CP} = \frac{\ell}{2} \left( \frac{M}{M_r} \right) \left( \frac{L_r}{L} \right) \quad (17)$$

### Influence of Flexibility on Wing Spanwise Center of Pressure

The change in the spanwise position of the center of pressure, due to wing flexibility, affects both the longitudinal

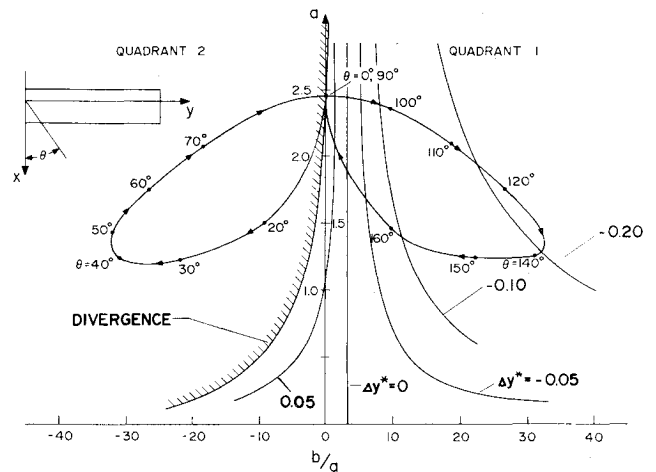


Fig. 3 Effect of fiber orientation  $\theta$  upon spanwise center-of-pressure change  $\Delta y^*$  for a uniform-planform wing at zero sweep and fixed dynamic pressure.

stability of the aircraft and the stresses at the wing root. Equation (17) may be used to compute the *change* in the spanwise location of the center-of-pressure position along the swept reference axis. Reference 5 presents a study of this change for uniform-planform metallic wings as a function of two aeroelastic parameters related to dynamic pressure and wing sweep angle. The present study presents similar results by suitably redefining parameters used in Ref. 5 to reflect the presence of a laminated beam structure. The two aeroelastic parameters to be used are the parameter  $a$ , defined in Eq. (5), and the ratio  $b/a$ , defined as follows:

$$\frac{b}{a} = \left( \frac{\ell}{e} \right) \left[ \frac{\tan\Lambda - g}{1 - k \tan\Lambda} \right] \left[ \frac{GJ}{EI} \right] \quad (18)$$

In Ref. 5, where  $k$  and  $g$  are zero, the parameter  $a$  is referred to as the dynamic pressure parameter, while  $b/a$  is termed the sweep parameter. Figure 2 shows the influence of these parameters upon the movement of the center of pressure (CP) along the swept reference axis shown in Fig. 1. The parameter  $\Delta y^*$  is equal to  $\Delta y_{CP}/\ell$ , so that positive  $\Delta y^*$  corresponds to an outward CP movement while, conversely, inboard CP movement is characterized by negative values of  $\Delta y^*$ .

Labelling the upper right quadrant of Fig. 2 as quadrant 1 and numbering the other quadrants consecutively counterclockwise, we see that values of  $a$  and  $b/a$  lying in quadrant 1 correspond to situations for which divergence is very unlikely to occur. In addition, the center-of-pressure movement is inboard for values of  $b/a$  greater than about 4.

In quadrant 2, clamped wing divergence is very likely, except for wings falling into a very small region of  $a$  and  $b/a$  values. In addition, shifts in the CP location are outboard so that unfavorable effects of aeroelasticity upon wing stresses may be expected in this region. In quadrant 3 divergence is impossible, while in quadrant 4 divergence may be possible for certain combinations of  $a$  and  $b/a$ .

Reference 5 notes that subsonic, metallic sweptback wings ( $k=g=0$ ) are described by values  $a$  and  $b/a$  lying in the first quadrant, while subsonic, metallic sweptforward wings fall into quadrant 2. For the parameter  $a$  to be negative for a metallic wing, the chordwise aerodynamic center must lie behind the wing elastic axis, a situation usually associated with supersonic flight. Quadrant 3 illustrates sweptback metallic wing behavior in the supersonic flight regime, while quadrant 4 corresponds to metallic sweptforward wing behavior at supersonic speeds.

When the wing is constructed of composite materials, the likely effect of sweep on aeroelastic behavior is not as clear as

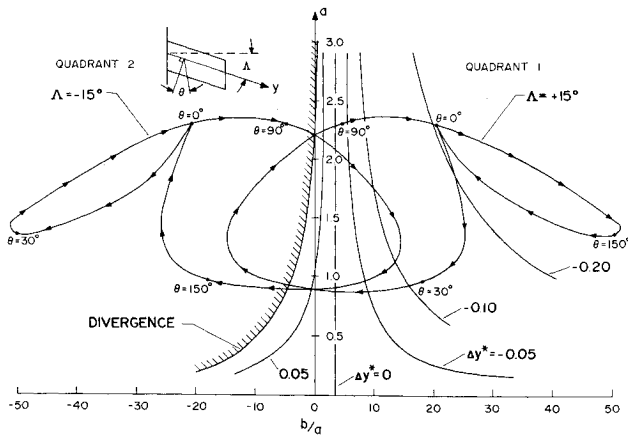


Fig. 4 Effect of fiber orientation  $\theta$  upon the spanwise center of pressure change  $\Delta y^*$  for a uniform-planform wing at two sweep angles and a fixed dynamic pressure.

it is for metallic wings. The elastic coupling between bending and torsion introduces a new parameter into the definitions of  $a$  and  $b/a$ . For a particular value of wing sweep angle  $\Lambda$  and dynamic pressure, the values of  $a$  and  $b/a$  may be modified by tailoring of the composite laminate. This modification is illustrated by an example case discussed in the next section.

### Example Case

To illustrate the potential effect of tailoring laminate fibers for static aeroelastic performance, an example wing was chosen. The wing has a constant chord and uniform elastic properties along the span. The laminated wing box-beam structure itself has a total laminate thickness/box-beam depth ratio of 1/10. The upper and lower cover sheets are identical: they are composed of graphite-epoxy with 10% of the laminate fibers oriented along the  $x$  axis (see Fig. 1), 25% along the  $\pm 45$  deg directions (with respect to the  $y$  axis), and 65% at a variable angle  $\theta$  measured with respect to the  $x$  axis of the wing.

The dynamic pressure  $q$  chosen for this illustration corresponds to a value equal to the divergence  $q$  of an unswept wing with laminates for which the  $\theta$  fibers are oriented along the reference axis ( $\theta = 90$  deg). Since the stiffness parameters  $EI$ ,  $GJ$ , and  $K$  are functions of the fiber angle  $\theta$ , so too are  $a$  and  $b/a$ . Consider first Fig. 3, where  $a$  and  $b/a$  are plotted vs  $\theta$ .

The plot or "tailoring loop" shown in Fig. 3 is symmetrical about the vertical axis. The curve is closed and exhibits a cusp where laminates with  $\theta = 0$  and 90 deg have identical static aeroelastic behavior. It is seen that the effect of sweeping the  $\theta$  fibers forward of the reference axis is to keep the wing static aeroelastic characteristics in quadrant 1, an effect similar to sweeping the entire wing rearward.

An additional feature of judicious fiber orientation is that the wing can be constructed so that it is aeroisoclinic at a certain dynamic pressure. By aeroisoclinic, it is meant that the flexible wing deforms in such a way that the spanwise center of pressure does not move, nor is the wing lift-curve slope changed from its rigid wing value. The aeroisoclinic behavior occurs at the fiber orientations given in Fig. 3 by the intersections of the vertical line marked  $\Delta y^* = 0$  and the tailoring loop. These intersections occur for  $\theta$  angles slightly greater than 90 and 170 deg.

Figure 4 shows a graph of  $a$  vs  $b/a$  for two uniform-property wings, one sweptback, the other sweptforward. The two loops are seen to be reflections of each other about the vertical line  $b/a = 0$ . For the 15 deg forward swept wing, a cusp point is located to the left of the  $b/a = 0$  reference line. This point represents two wings, one with  $\theta$  fibers at 0 deg and the other with  $\theta$  near 73 deg. The 15 deg sweptback wing has a

similar cusp when  $\theta = 0$  and 107 deg. For both of these swept wings, it is possible to tailor the structure to achieve an aeroisoclinic condition.

The two swept wings display dissimilar characteristics. Considering first the sweptback wing, the fiber orientation region bounded approximately by  $40 \text{ deg} < \theta < 90 \text{ deg}$  is undesirable from the standpoint of CP movement and possible divergence. Angles in the region  $90 \text{ deg} \leq \theta \leq 180 \text{ deg}$  may be undesirable from the standpoint of low lift effectiveness. The forward swept wing is governed by the opposite rules. Fiber orientations in the  $100 \text{ deg} < \theta < 140 \text{ deg}$  region are desirable, because lift effectiveness is preserved and high divergence speeds are obtained.

The effects of aeroelastic tailoring are bounded. Sweeping the wing beyond 15 deg of forward sweep further distorts the tailoring loop. The cusp point is moved further to the left of that shown in Fig. 4 for  $\Lambda = -15$  deg. Changing the fraction of  $\theta$  fibers within the laminate will also distort the loop, as will changes in wing geometry. Therefore, general conclusions about the behavior of all laminated wings must be reached with caution.

### Prospects for Tailoring of Forward Swept Wings

The previous discussion has focused on general behavior to be expected from laminated composite wings. This section will illustrate some characteristics of anisotropic swept wings by examining specific wing planforms. From these results, conclusions can be drawn about the probable effects of wing aspect ratio and taper ratio on the ability to tailor forward swept composite wings.

The mathematical model to be used for the present discussion differs from that described in the previous sections. A flexibility matrix for a laminated beam is developed in Ref. 8 so that the equations of static equilibrium for the flexible swept wing under load can be written in matrix form. The Weissinger  $L$  method<sup>9</sup> is used to generate a matrix of steady-state aerodynamic influence coefficients. Within the assumptions of classical plate theory, these equations are valid for a wing with a moderate-to-high aspect ratio and an arbitrary planform. This approach, together with the necessary equations, is described in detail in Ref. 8 and is not repeated here.

The example wing structure consists of a constant-depth box beam with thin, laminated cover sheets and rigid vertical webs. The laminate construction is identical to that used in the previous example. The wing planforms used in the present example are both untapered and tapered, with the chordwise dimension linearly varying with distance from the wing root.

### The Effect of Aspect Ratio on Divergence Tailoring

To illustrate the potential effect of wing aspect ratio on the ability to tailor for divergence, two wings with different aspect ratios were considered. Referring to Fig. 1, one wing has  $2l/c = 6$  while the other has  $2l/c = 25$ . Each wing has a reference axis swept forward 30 deg. The wings have different aspect ratios, but some reasonable comparison between the performance of the two wings must be made. For this comparison, reference velocities  $V_{Rt}$ , different for each wing, are used to normalize the results. In the case where  $2l/c = 6$ , the reference velocity  $V_{Rt}$  corresponds to the divergence speed of an unswept reference wing whose aerodynamic semispan is 120 in. and whose chord is 40 in. The reference wing structure contains a laminate for which  $\theta = 90$  deg so that the  $\theta$  fibers are oriented for maximum bending stiffness.

Considering the curve labelled  $2l/c = 6$  in Fig. 5, it is seen that, at 30 deg of forward sweep, one may achieve a divergence speed 37% larger than  $V_{Rt}$  by sweeping the  $\theta$  fibers forward of the reference axis about 20 deg. One might then claim that a 37% improvement over  $V_{Rt}$  was possible with no increase in weight. Of course, in fairness, it should be mentioned that tailoring the unswept wing by reorienting the  $\theta$

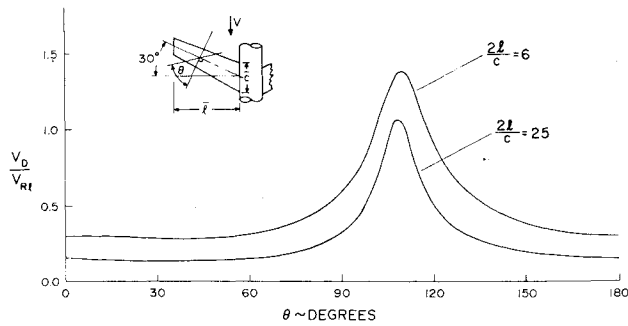


Fig. 5 Effect of laminate fiber orientation  $\theta$  upon divergence speed  $V_D$  for two uniform-planform wings, each with the same chord but a different semispan  $l$  (reference velocity  $V_{Rt}$  is unique to each wing).

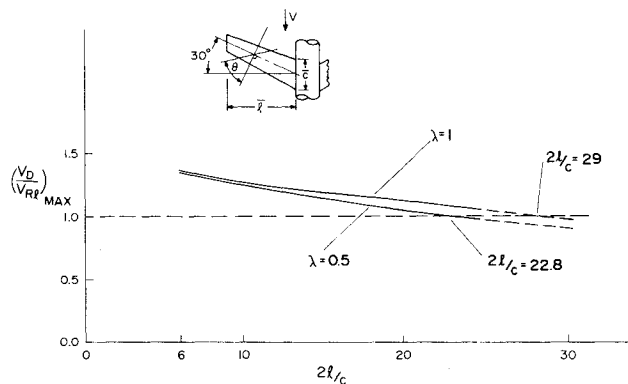


Fig. 6 Tailoring effectiveness parameter  $(V_D/V_{Rt})_{\max}$  plotted against the ratio  $2l/c$  for two taper ratios  $\lambda$  (30 deg sweptforward wing).

fibers from the maximum bending stiffness position will produce an infinite divergence speed. However, the present comparison will still lead to a valuable and reasonable conclusion.

When  $2l/c = 25$  the results are not as dramatic.  $V_{Rt}$  in this second case is the divergence speed of an unswept wing with  $2l/c = 25$  and  $\theta = 90$  deg. The curve of  $V_D/V_{Rt}$  for  $2l/c = 25$  and  $\Lambda = -30$  deg shows that an increase of 3% in  $V_D$  over  $V_{Rt}$  can be achieved by tailoring. This result indicates that aeroelastic tailoring is having difficulty coping with the reduced divergence speed caused by an increase in semispan. Anisotropic bending-torsion coupling is more pronounced for high-aspect-ratio wings than it is for low-aspect-ratio wings. This is true because a small change in wing twist occurring at some large distance from the wing root can cause a large bending deflection and vice versa.

A comparison of the relative change in  $V_D/V_{Rt}$  between the  $\theta = 90$  and  $110$  deg positions on each curve shows that at  $2l/c = 6$  the ratio of  $(V_D/V_{Rt})_{\max}$  to  $V_D/V_{Rt}$  at  $\theta = 90$  deg is of the order of 2, while the same ratio for  $2l/c = 25$  is about 6. The difference between the maximum values for the two curves in Fig. 5 results from the fact that an increase in span causes the divergence speed to decline sharply. At some point, even with the increased composite structure bending-torsion coupling, tailoring by fiber reorientation alone cannot cope with the adverse effect of wing span on divergence. In this case, additional structural material must be added and a weight penalty will occur.

Sobieski and coworkers at NASA/Langley Research Center<sup>10</sup> have observed that, on a specific design, aeroelastic tailoring can substantially reduce weight penalties for both forward and aft swept wings as long as the wing aspect ratios are not extreme. Figure 6 provides an indication of the "effectiveness" of aeroelastic tailoring of a forward swept wing with a divergence constraint for several aspect ratios. To provide a measure of effectiveness, the maximum values of

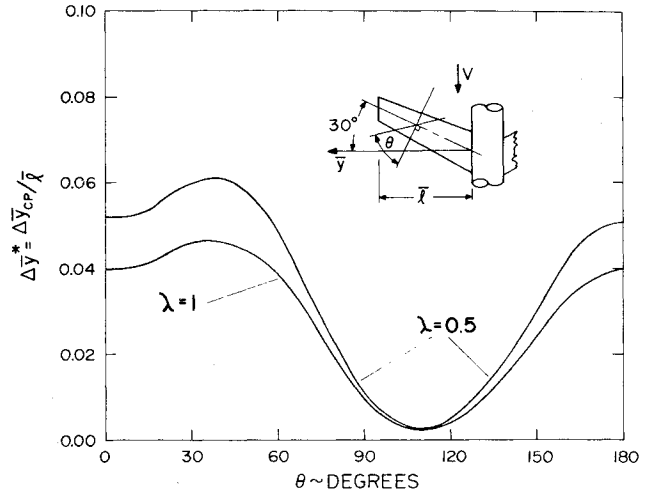


Fig. 7 Effect of fiber orientation  $\theta$  upon the change in the spanwise center of pressure  $\Delta y^*$  for two taper ratios  $\lambda$  (30 deg sweptforward wing with  $2l/c = 6$  and fixed dynamic pressure,  $q = 0.2q_D^*$ ).

$V_D/V_{Rt}$ , taken from plots similar to those in Fig. 5, are plotted in Fig. 6 for five different  $2l/c$  ratios and two wing taper ratios  $\lambda$  where  $\lambda = c_{\text{tip}}/c_{\text{root}}$ . Where necessary, the curve connecting the five points was extrapolated, as indicated by the dashed lines. Values of  $(V_D/V_{Rt})_{\max}$  that lie below unity are defined to be those for which tailoring by fiber orientation is no longer effective. For  $\lambda = 1$  this point occurs at  $2l/c = 29$ , while for  $\lambda = 0.5$  it is at  $2l/c = 22.8$ .

Wing taper changes the values of the divergence speeds  $(V_D)_{\max}$  and the reference speeds  $V_{Rt}$ . The line corresponding to  $(V_D/V_{Rt})_{\max}$  for  $\lambda = 0.5$  lies below that for  $\lambda = 1$  in Fig. 6. This occurs because some area near the tip has been removed by taper and less wing structure is available to control divergence. While other measures of divergence effectiveness might be postulated, it seems fair to conclude that aeroelastic tailoring to satisfy a divergence constraint is still likely to be effective at fairly large aspect ratios and for small wing taper ratios.

### The Effect of Flexibility on Spanwise Center-of-Pressure Position

Since fiber orientation of laminae within a box-beam laminate affects the stiffness properties of the wing, lamina fiber orientation will also determine the location of the spanwise position of the center of pressure of the aerodynamic loads at a given flight dynamic pressure. To illustrate the effects of wing aspect ratio, taper ratio, and fiber angle  $\theta$  on spanwise center-of-pressure (CP) movement, a parameter  $\Delta y^*$  defined as

$$\Delta y^* = (\bar{y}_{CPf} - \bar{y}_{CPr}) / \bar{l} \quad (19)$$

is plotted vs the fiber angle  $\theta$  of the tailored fibers. In Eq. (19)  $\bar{y}_{CPf}$  is the spanwise location of the CP (measured perpendicular to the fuselage, see the insets of Figs. 7 and 8) on the flexible wing at any value of  $\theta$ , while  $\bar{y}_{CPr}$  is the spanwise CP value for an identical wing planform that does not deform.

The plot of  $\Delta y^*$  against  $\theta$  is a function of dynamic pressure. For illustrative purposes, a reference value of dynamic pressure  $q_D^*$  was chosen to be equal to the divergence dynamic pressure of a 30 deg forward swept wing with similar taper, when  $\theta = 90$  deg. Note that  $q_D^*$  for the untapered wing ( $\lambda = 1$ ) is lower than  $q_D^*$  for the tapered wing.

Figure 7 demonstrates the range of values of CP movement possible through tailoring of the  $\theta$  fibers for the 30 deg forward swept wing whose laminate properties were previously defined. For this figure, a value of  $q$  equal to 20% of  $q_D^*$  was

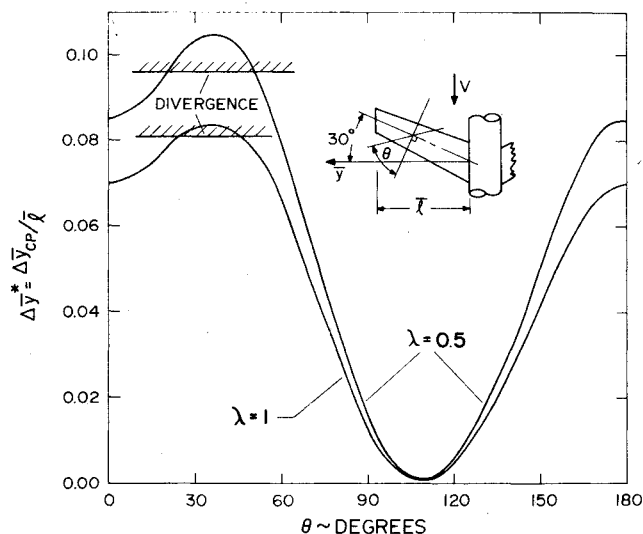


Fig. 8 Effect of fiber orientation  $\theta$  upon the change in the spanwise center of pressure  $\Delta \bar{y}^*$  for two taper ratios  $\lambda$  (30 deg sweptforward wing with  $2l/c = 25$  and fixed dynamic pressure,  $q = 0.2q_D^*$ ).

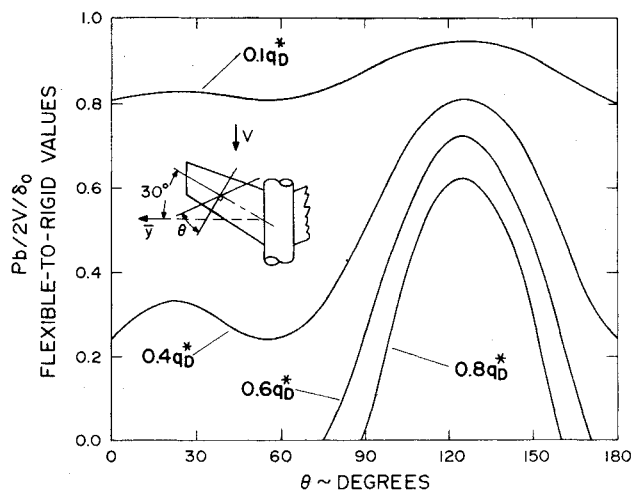


Fig. 9 Effect of fiber orientation  $\theta$  upon lateral control effectiveness,  $Pb/2V/\delta_0$ , for a uniform-planform, 30 deg sweptforward wing at four different dynamic pressures (wing has 70% span ailerons and  $2l/c = 6$ ).

chosen. The aeroisoclinic condition occurs if  $\Delta \bar{y}^* = 0$ . If the dynamic pressure were lower, aeroisoclinic conditions would occur near  $\theta = 110$  deg.

Orientation of fibers in the aft quadrant is shown by Shirk and Griffin<sup>4</sup> to lead to a "wash-in" condition where upward bending leads to nose-up twist. Such a condition would be desirable on a sweptback wing, but not for forward sweep. Orienting fibers in the forward quadrant ( $90 \text{ deg} \leq \theta \leq 180 \text{ deg}$ ) creates a "wash-out" condition in which upward bending leads to nose-down twist, a desirable effect for sweptforward wings, but undesirable for sweptback wings. Relatively little forward sweeping of the fibers (on the order of 10-15 deg) beyond the reference axis position is necessary to achieve the maximum wash-out effect.

Figure 7 also shows that taper of the wing accentuates the range of movement of the CP with  $\theta$ , but does not noticeably affect the minimum value of  $\Delta \bar{y}^*$ . It should be remembered that  $\bar{y}_{CP}$  for the tapered wing is less than that for the untapered wing.

In Fig. 8, the behavior of the center of pressure for a wing with an extreme aspect ratio ( $2l/c = 25$ ) is presented. Once more, a dynamic pressure of 20% of  $q_D^*$  for each of the wings in question is used. The striking feature of Fig. 8, in contrast

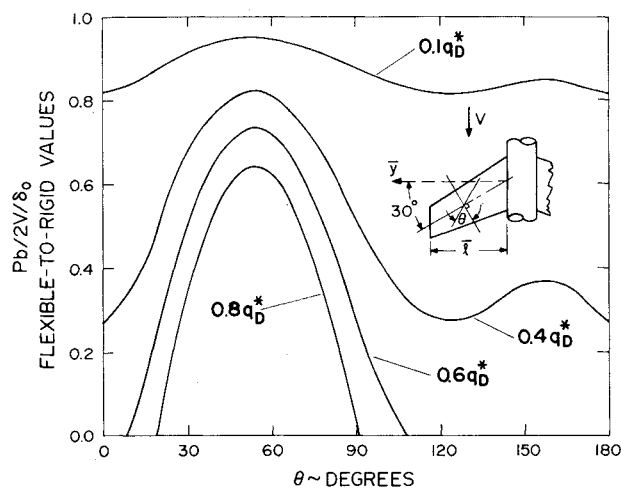


Fig. 10 Effect of fiber orientation  $\theta$  upon lateral control effectiveness,  $Pb/2V/\delta_0$ , for a uniform-planform, 30 deg sweptback wing at four different dynamic pressures (wing has 70% span ailerons and  $2l/c = 6$ ).

to Fig. 7, is the extreme outward movement of the CP when  $\theta$  lies in the aft quadrant. In fact, divergence occurs for a small range of fiber angles. Divergence at this relatively small value of  $q$  occurs because the strong natural tendency of forward swept wings to wash-in due to bending is further exacerbated by the wash-in feature of the anisotropic structure in this region. Conversely, the effectiveness of the anisotropic structure in negating the natural wash-in character of the wing in the forward region of fiber orientation is clearly seen in Fig. 8.

#### Tailoring for Lateral Control Effectiveness

In addition to requirements such as structural stability (divergence) strength and longitudinal stability (lift redistribution and CP location) the requirement for lateral control effectiveness of an aircraft must be considered, particularly for military aircraft. Since control effectiveness of flexible swept wings depends upon coupling between bending deformation and torsional deformation, the structural coupling provided by laminate fiber orientation will be shown to be significant.

A commonly accepted measure of aileron effectiveness is the ratio  $Pb/2V/\delta_0$ , or simply  $Pb/2V$ , where:

- $P$  = steady-state roll rate, rad/s, caused by antisymmetrical aileron deflection
- $b$  = wing span, measured perpendicular to the fuselage
- $V$  = aircraft velocity
- $\delta_0$  = aileron deflection angle, rad

$Pb/2V$  is the helix angle traced out by the wing tip as it moves through space at a steady-state roll rate  $P$ . The aileron effectiveness is a function of flight speed, wing geometry, stiffness, and aerodynamic characteristics such as  $c_{l\alpha}$ ,  $c_{m\delta}$ , and  $c_{\delta\delta}$ .<sup>11</sup> When  $Pb/2V$  becomes negative, the ailerons are said to be reversed. Both military and civilian requirements specify some measure of positive aileron effectiveness.

The example planform considered here is an untapered wing with 30 deg of forward sweep. The ratio  $2l/c$  is 6. Ailerons are located over 70% of the wing span in the region between the wing tip and a position 30% outboard of the root. Aerodynamic parameters are  $c_{l\alpha} = 2\pi$ ,  $c_{m\delta} = -0.5$ , and  $c_{\delta\delta} = 0.4$ .

In Fig. 9, the value of  $Pb/2V/\delta_0$  for the flexible wing, divided by the value computed for an identical but rigid wing, is plotted vs the fiber angle  $\theta$  of 65% of the laminate for four dynamic pressure conditions. As before,  $q_D^*$  is defined as the

divergence dynamic pressure of this 30 deg forward swept wing when  $\theta = 90$  deg. When the  $\theta$  fibers lie in the aft quadrant, the ailerons are seen to be highly prone to ineffectiveness. This occurs because the wash-in tendency of the anisotropic structure causes the wing to bend downward (and thus lose lift) when the wing is twisted downward by the aileron deflection. This downward twisting is a result of  $c_{m\delta}$  being less than zero.

Aileron effectiveness of a forward swept wing is considerably enhanced by sweeping the  $\theta$  fibers forward of the reference axis. Maximum effectiveness is reached near  $\theta = 125$  deg (35 deg forward of the swept reference axis). This maximum aileron effectiveness occurs for a different value of  $\theta$  than the value of  $\theta$  associated with maximum divergence speed and will depend primarily upon the aileron characteristics and, to a lesser extent, upon  $q$ .

In Fig. 10, the behavior of an untapered 30 deg sweptback wing contrasts with that of the sweptforward wing. The dynamic pressure  $q_D^*$  used in Fig. 10 is identical to that used in Fig. 9, since the 30 deg sweptback wing will not diverge. The sweptback wing aileron effectiveness is almost, but not quite, the reflection (about the line  $\theta = 90$  deg) of that shown in Fig. 9. Obviously, aileron effectiveness of the sweptback wing is enhanced when the fibers are in the aft quadrant and degraded when the  $\theta$  fibers are in the forward quadrant. These results compare with those found in Ref. 12.

### Conclusion

This paper has investigated several aspects of static aeroelastic tailoring of swept wings. In addition, several examples have illustrated the application of tailoring to forward swept wings. The proper orientation of a significant fraction of laminate structure fibers can markedly affect important static aeroelastic characteristics of the wing such as divergence speed, spanwise center of pressure, and aileron effectiveness. In some cases, an aerisoclinic wing for a given dynamic pressure may be feasible. The concept of a tailoring loop has also been introduced to provide an indication of the design potential of a given laminate at a specified sweep angle and flight dynamic pressure.

Tailoring involving bending-torsion coupling is seen to be effective for high-aspect-ratio wings as well as low-aspect-ratio wings. However, more severe design requirements may negate this effectiveness if the span is too large. It appears that aeroelastic tailoring will be very effective in precluding large weight penalties due to divergence, for reasonable forward sweep, out to very high aspect ratios on the order of 20.

The fiber orientation position for maximizing lateral control effectiveness of a forward swept wing is near, but not at, the fiber position for maximizing divergence speed. Also important is the fact that the conclusions about the effect of fiber orientation on lateral control effectiveness of swept-forward wings are just the opposite to those for the sweptback wing.

Although the concept of tailoring for divergence has been proved in actual fabrication and test,<sup>13</sup> it remains to be seen how closely the above conclusions, based upon simplified models, compare to experimental results for a variety of parameters. In addition, the effects of fiber orientation on the flutter of forward swept wings is not yet well established and should be a fertile area of research.

### Appendix

The governing equations of equilibrium for the wing shown in Fig. 1, with the assumption that structural deformation consists of a bending deflection  $h(y)$  of the reference axis and a twisting rotation  $\alpha(y)$  about that axis, are [note that  $( )' = d( )/dy$ ]:

$$(EIh'' - K\alpha')'' = p(y) \quad (A1)$$

$$(-Kh'' + GJ\alpha')' = -t(y) \quad (A2)$$

The structural parameters  $EI$ ,  $GJ$ , and  $K$  are the beam bending stiffness, torsional stiffness, and bending-torsion coupling parameter, respectively, derived in Ref. 6 and defined in Eqs. (A11-A21). The term  $p(y)$  is the upward load per unit length measured along the  $y$  axis, while  $t(y)$  is the nose-up torque per unit length also measured along the  $y$  axis. Aerodynamic strip theory is used to develop the following expressions:

$$p(y) = cc_t^* q \cos^2 \Lambda + qca_0 \cos^2 \Lambda (\alpha - \Gamma \tan \Lambda) - nw \quad (A3)$$

$$t(y) = qce c_t^* \cos^2 \Lambda + qc^2 c_{mac} \cos^2 \Lambda - nwd + qcea_0 (\alpha - \Gamma \tan \Lambda) \cos^2 \Lambda \quad (A4)$$

$\Gamma$  is the slope of the bending deformation, defined as  $\Gamma = dh/dy$ .

Equations (A1) and (A2) are coupled together by the dependence of the aerodynamic load upon the term  $(\alpha - \Gamma \tan \Lambda)$  and by the structural coupling parameter  $K$  and its nondimensional counterparts  $k = K/EI$  and  $g = K/GJ$ . These two equations can be combined to form a single equation in terms of a new variable  $\alpha_e$ , defined as  $\alpha_e = \alpha - \Gamma \tan \Lambda$ .<sup>5,8</sup> This equation reads

$$\alpha_e'' + a\alpha_e' - b\alpha_e = f_1' - f_2 \quad (A5)$$

where

$$( )' = d( )/dn \quad \text{and} \quad \eta = (l - y)/l$$

The parameters  $a$ ,  $b$ , and  $f_2$  are defined in Eqs. (2), (5), and (6), while

$$f_1 = \frac{l - k \tan \Lambda}{l - kg} \left[ - \left( l + \left( \frac{c}{e} \right) \left( \frac{c_{mac}}{c_t^*} \right) \right) \times \left( \frac{qce l^2 c_t^* \cos^2 \Lambda}{GJ} \right) + \frac{nwd l^2}{GJ} \right] \quad (A6)$$

Boundary conditions are developed from the usual specification that  $\alpha$  and  $\Gamma$  are zero at the effective wing root ( $\eta = 1$ ), the bending moment and twisting moment are zero at the wing tip ( $\eta = 0$ ), and the shear force at the wing tip is zero. These specifications lead to

$$\alpha_e(\eta = 1) = 0 \quad (A7)$$

$$\alpha_e'(\eta = 0) = 0 \quad (A8)$$

$$\alpha_e''(0) + a\alpha_e(0) = f_1(0) \quad (A9)$$

The solution to these equations for an untwisted uniform-planform wing whose pitch attitude is specified is detailed in Ref. 8. In this case,  $f_1(\eta)$  and  $f_2(\eta)$  are constants.

### Stiffness Parameters

For a single orthotropic lamina, the relationship between membrane stresses and strains occurring in the beam laminae can be written, in matrix notation, as (cf. Refs. 7 and 14):

$$\begin{Bmatrix} \sigma_{yy} \\ \tau_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{22} & \bar{Q}_{26} \\ \bar{Q}_{26} & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_{yy} \\ \gamma_{xy} \end{Bmatrix} \quad (A10)$$

The terms  $\bar{Q}_{ij}$  are functions of the orthotropic material constants  $Q_{ij}$ , and the angle  $\theta$  defining the orientation between the lamina principal axes and the box-beam reference axes. The lamina lies in a plane parallel to the  $x$ - $y$  plane shown in Fig. 1; the angle  $\theta$  is defined as a clockwise rotation from the  $x$  axis shown in Fig. 1.

The wing equations of equilibrium [Eqs. (A1) and (A2)] contain the expressions for the equivalent  $EI$  and  $GJ$  of the wing structure and also  $K$ , the bending-torsion coupling parameter. These terms are given by the expressions

$$EI = EI_0 - \frac{(B_{22})^2}{A_{22}} \quad (A11)$$

$$GJ = GJ_0 - \frac{(B_{33})^2}{A_{22}} \quad (A12)$$

$$K = K_0 - \frac{B_{22}B_{33}}{A_{22}} \quad (A13)$$

$$EI_0 = b \left[ \sum_{i=1}^N \bar{Q}_{22}^{(i)} \beta_i \right] \quad (A14)$$

$$GJ_0 = b \left[ \sum_{i=1}^N 4\bar{Q}_{66}^{(i)} \beta_i \right] \quad (A15)$$

$$K_0 = b \left[ \sum_{i=1}^N 2\bar{Q}_{26}^{(i)} \beta_i \right] \quad (A16)$$

$$A_{22} = b \left[ \sum_{i=1}^N \bar{Q}_{22}^{(i)} t_i \right] \quad (A17)$$

$$B_{22} = b \left[ \sum_{i=1}^N \bar{Q}_{22}^{(i)} \delta_i \right] \quad (A18)$$

$$B_{33} = 2b \left[ \sum_{i=1}^N \bar{Q}_{26}^{(i)} \delta_i \right] \quad (A19)$$

In Eqs. (A14-A19),  $b$  represents the chordwise width of the box beam measured perpendicular to the reference axis in Fig. 1. The summation in the equations extends over the  $N$  layers of composite material. The constants  $\beta_i$  and  $\delta_i$  are defined in terms of lamina coordinates with respect to the middle surface. In terms of the lamina thickness  $t_i$  and lamina lower and upper position coordinates  $z_i$  and  $z_{i+1}$ , respectively,  $\beta_i$  and  $\delta_i$  are defined as follows

$$\beta_i = \int_{z_i}^{z_{i+1}} z^2 dz = \frac{1}{3} (t_i^3 + 3t_i z_i^2 + 3z_i t_i^2) \quad (A20)$$

and

$$\delta_i = \int_{z_i}^{z_{i+1}} z dz = t_i (z_{i+1} + z_i) / 2 \quad (A21)$$

The expressions for the wing stiffnesses presented above closely resemble those developed in Ref. 7 for plate bending. The reader is cautioned, however, that the present expressions

assume that chordwise curvature is zero. This means that for an isotropic material the expression for  $EI$  in Eq. (A11) will have a factor of  $1/(1-\mu^2)$  present, where  $\mu$  is Poisson's ratio. This will lead to a slight (order of 10%) overestimate of the bending stiffness of a thin-plate wing with a rectangular solid cross section when compared to the usual definition of  $EI$  from beam bending theory. The difference introduced for composites is not significant.

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